

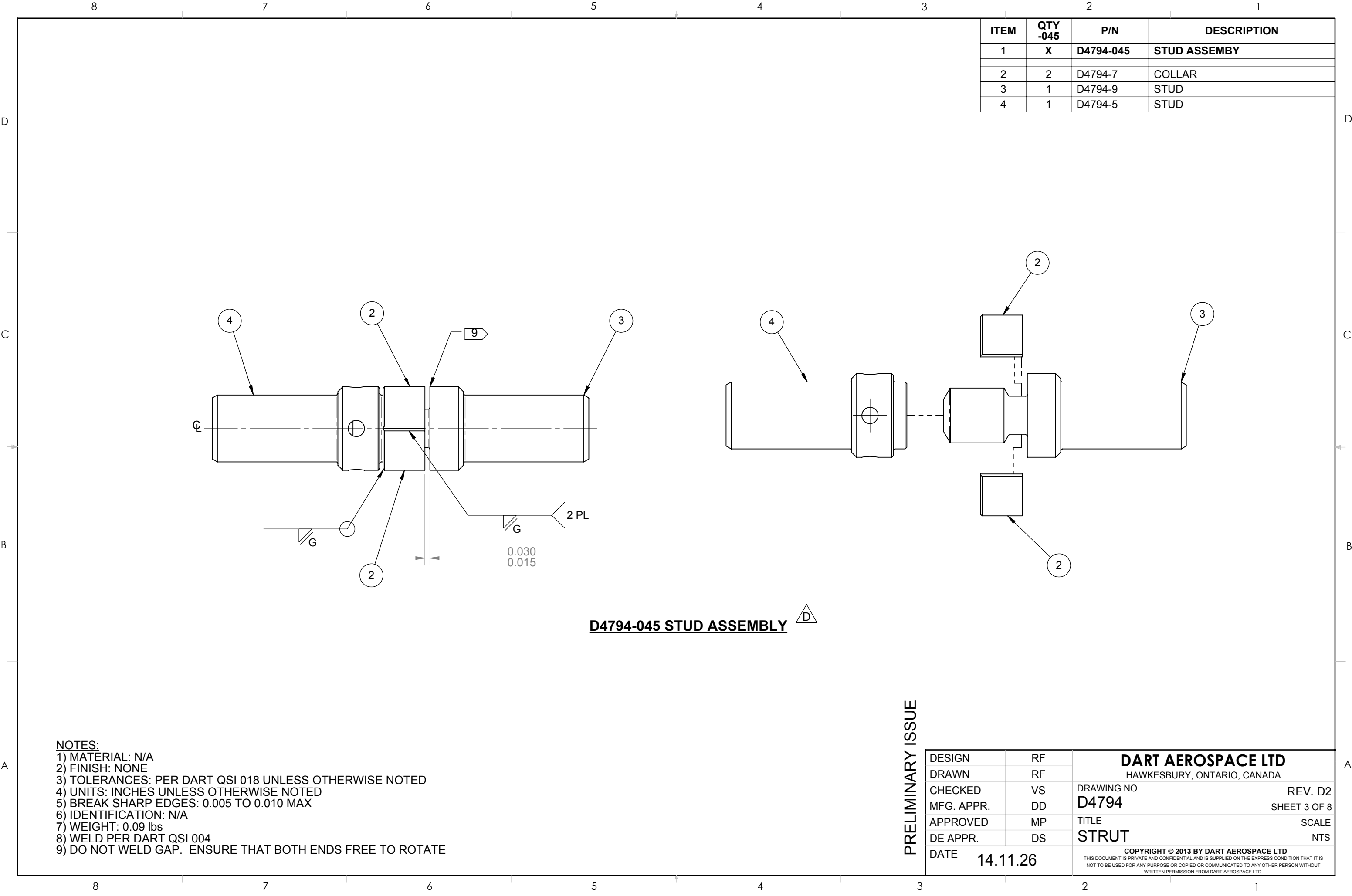
ITEM	QTY -041	P/N	DESCRIPTION
1	X	D4794-041	STRUT WELDMENT
2	1	D4794-045	STUD ASSEMBLY
3	2	D4794-1	STRUT
4	2	D4794-3	STUD
5	2	AN665-34R	THREADED CLEVIS
6	2	NAS509-4C	NUT, JAM

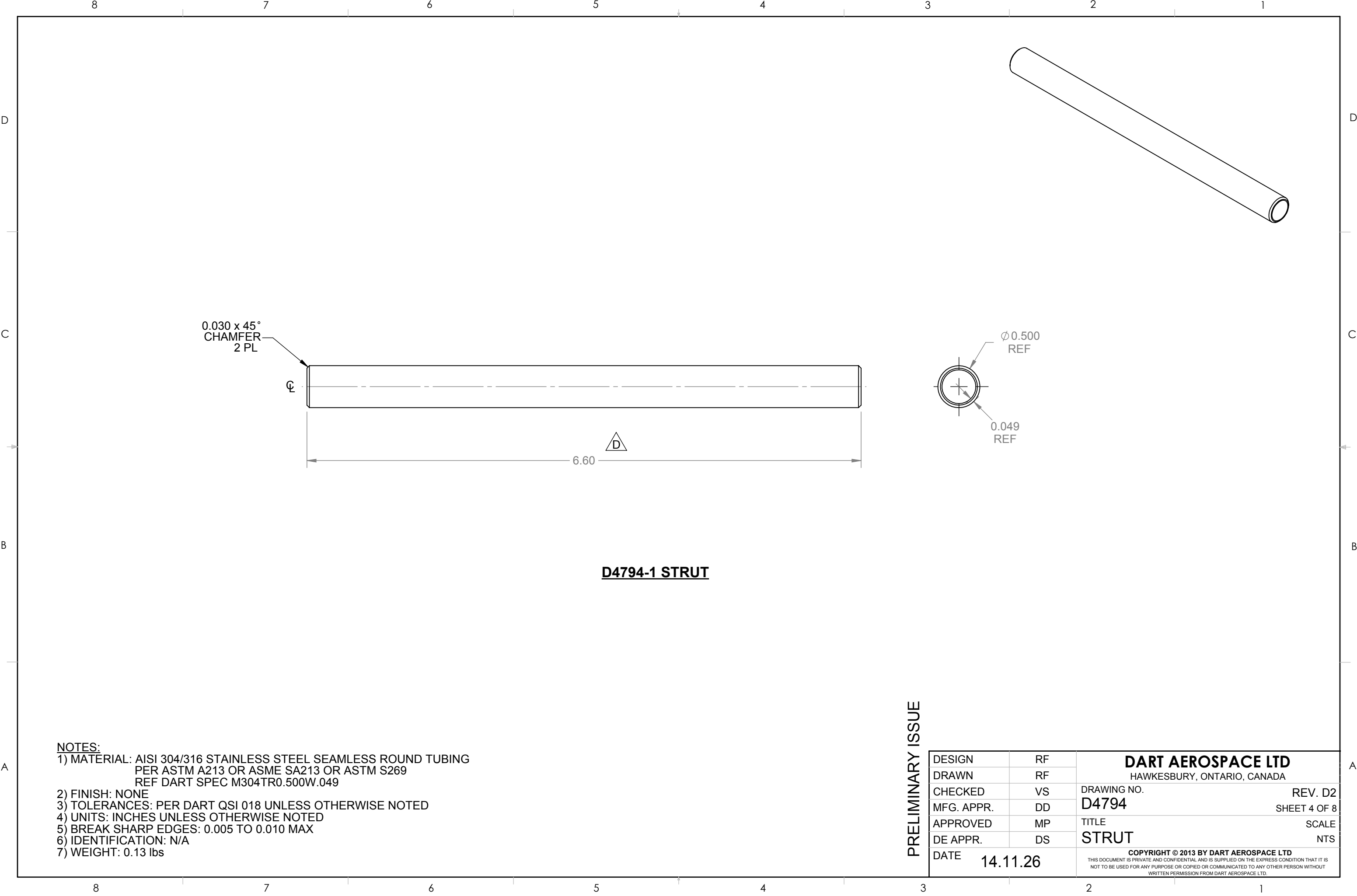
**D4794-041 STRUT WELDMENT**

- NOTES:
- 1) MATERIAL: N/A
  - 2) FINISH: NONE
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.57 lbs
  - 8) WELD PER DART QSI 004
  - 9) HAND TIGHTEN NAS509-4C NUT
  - 10) USE TECTYL 502C CLASS I, MIL-PRF-16173E GRADE 2 OR EQUIVALENT ANTI-SEIZE COMPOUND ON THREAD
  - 11) DO NOT WELD THIS GAP

PRELIMINARY ISSUE

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D4794</b>	REV. D2
MFG. APPR.	DD		SHEET 2 OF 8
APPROVED	MP	TITLE <b>STRUT</b>	SCALE NTS
DE APPR.	DS		
DATE	14.11.26	COPYRIGHT © 2013 BY DART AEROSPACE LTD <small>THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	



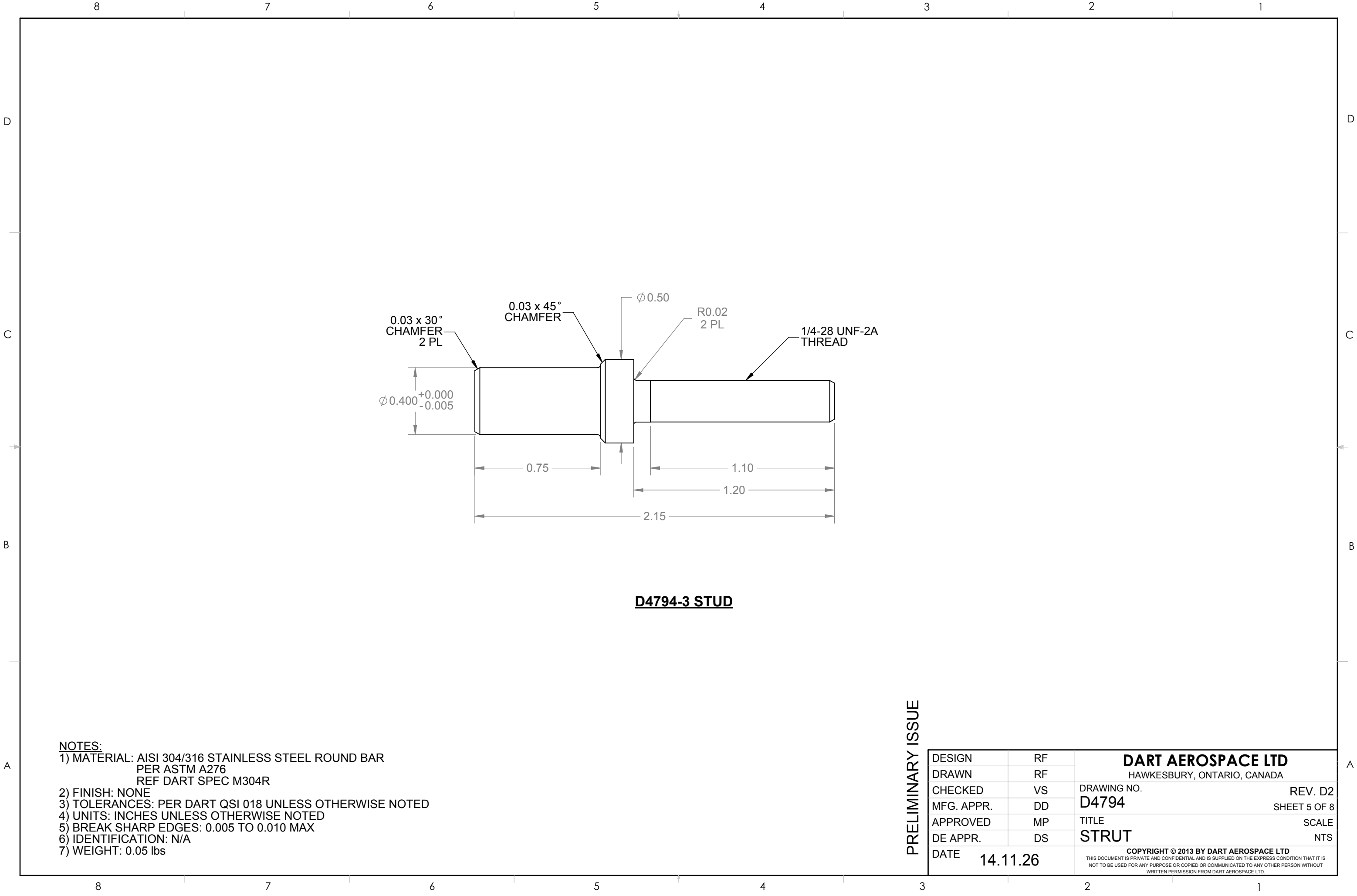


NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SEAMLESS ROUND TUBING  
PER ASTM A213 OR ASME SA213 OR ASTM S269  
REF DART SPEC M304TR0.500W.049
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.13 lbs

PRELIMINARY ISSUE

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DRAWN	RF		
CHECKED	VS	DRAWING NO. <b>D4794</b>	REV. D2
MFG. APPR.	DD	SHEET 4 OF 8	
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	<b>STRUT</b>	NTS
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## B



## A

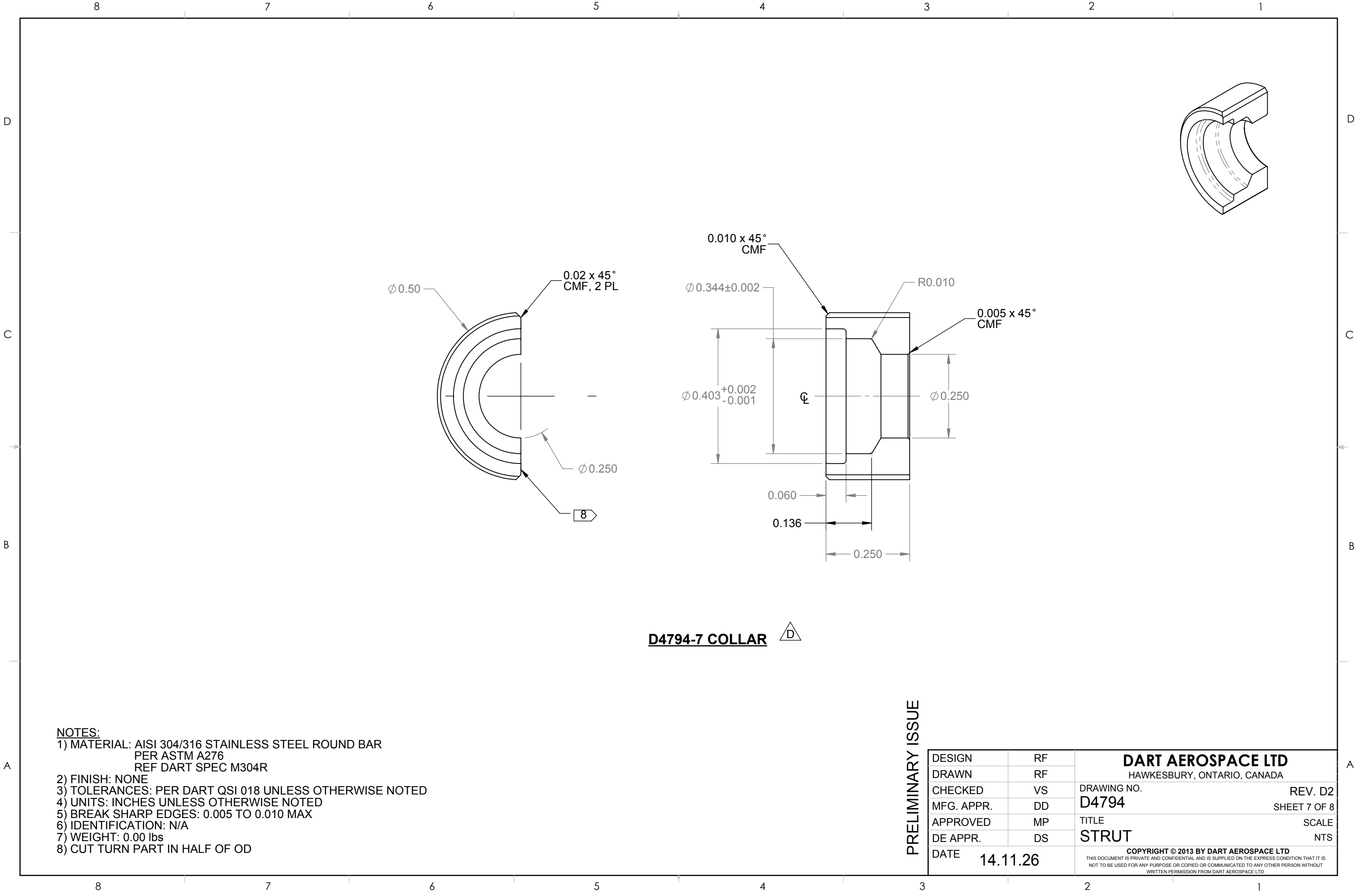
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- A

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NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL ROUND BAR  
PER ASTM A276  
REF DART SPEC M304R
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.00 lbs
- 8) CUT TURN PART IN HALF OF OD

**D4794-7 COLLAR**



PRELIMINARY ISSUE

DESIGN	RF	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	VS	DRAWING NO.	REV. D2
MFG. APPR.	DD	<b>D4794</b>	SHEET 7 OF 8
APPROVED	MP	TITLE	SCALE
DE APPR.	DS	<b>STRUT</b>	NTS
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